



Dart Aerospace Ltd.
1270 Aberdeen St
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Rush

000251

D4436-045
Job Sheet 169594-A



Part No: D4436-045

Job Qty: 8 ea

Part Name: Aft Inboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/14/17

Job Tracking No:

Due Date: 1/3/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA2 EC verified by:JLM
IPP REV:C 12.01.24 PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	1/2/18	1/2/18	0.00	0.00	Start Up Waterjet		<i>SC 18/01/25</i>
100	Waterjet	8 pcs	1/2/18	1/2/18	0.00	1.43	Waterjet1		<i>SC 18/01/25</i>
110	QC	8 pcs	1/2/18	1/2/18	0.00	0.00	QC2 Waterjet-3		<i>SC 18/01/25</i>
120	QC	8 pcs	1/2/18	1/2/18	0.00	0.00	QC8-4		<i>38</i>
130	Brake NC	8 pcs	1/2/18	1/2/18	0.08	1.10	Brake NC 2		<i>38</i>
140	Small Fab	8 pcs	1/2/18	1/2/18	0.00	1.56	Small Fab-6		<i>DAS FF</i>
150	QC	8 pcs	1/2/18	1/2/18	0.00	0.00	QC5		<i>38</i>
160	HandFinish	8 pcs	1/2/18	1/2/18	0.00	0.69	HandFinish1		<i>2018/01/30</i>
170	QC	8 pcs	1/2/18	1/2/18	0.00	0.00	QC7-3		<i>38</i>
180	Small Fab	8 pcs	1/2/18	1/2/18	0.00	1.56	Small Fab-6		<i>DAS</i>
185	QC	8 pcs	1/2/18	1/2/18	0.00	0.00	QC5		<i>38</i>
190	Powdercoat	8 pcs	1/2/18	1/2/18	0.00	0.40	Powdercoat4		<i>BR. 18-2-09</i>
200	QC	8 pcs	1/2/18	1/2/18	0.00	0.00	QC3		<i>FF</i>
202	Small Fab	8 pcs	1/3/18	1/3/18	0.00	1.56	Small Fab-6		<i>FF</i>
205	QC	8 pcs	1/3/18	1/3/18	0.00	0.00	QC5		<i>38</i>
210	Packaging	8 pcs	1/3/18	1/3/18	0.00	0.00	Packaging3-2		<i>52L</i>
220	QC21-SA	8 Ea	1/3/18	1/3/18	0.00	0.00	QC21		<i>DAS FEB 02 2018</i>

In 1354/18 START: 8:30 OUT: 3:30 FINISH: 9:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	5.5120 sf (.689 ea)	90-Start up Operation	
MS20426AD3-13	Rivet	32 Ea (4 ea)	180-Small Fab	<i>5018535</i>
MS20470AD4-3	Rivet, Universal Head	16 Ea (2 ea)	180-Small Fab	<i>FM135536-1</i>
MS21075L08	Anchor Nut	16 Ea (2 ea)	180-Small Fab	<i>5006923</i>
D4441-1	Rubber Seal	9.2000 Ea (1.15 ea)	202-Small Fab	
MS35489-19	Grommet	8 Ea (1 ea)	202-Small Fab	

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DART
AEROSPACE
S035432



Aft Inboard Bracket Assembly

PART NO: D4436 – 045

Original Serial #: S035432

Revision:

Operation: Start up Operation 01/25/18

Change No:

Job No: 169594 – A

Dart Aerospace Ltd.

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	6	167	0
180-Small Fab	MS20426AD3-2	32	84	0
	MS20470AD4-3	16	924	0
	MS21075L08	16	204	0
202-Small Fab	D4441-1	9	172	0
	MS35489-19	8	16	0
Part Specifications				
Specifications could not be found.				

Plex 1/24/18 3:11 PM dart.leroux.jason

